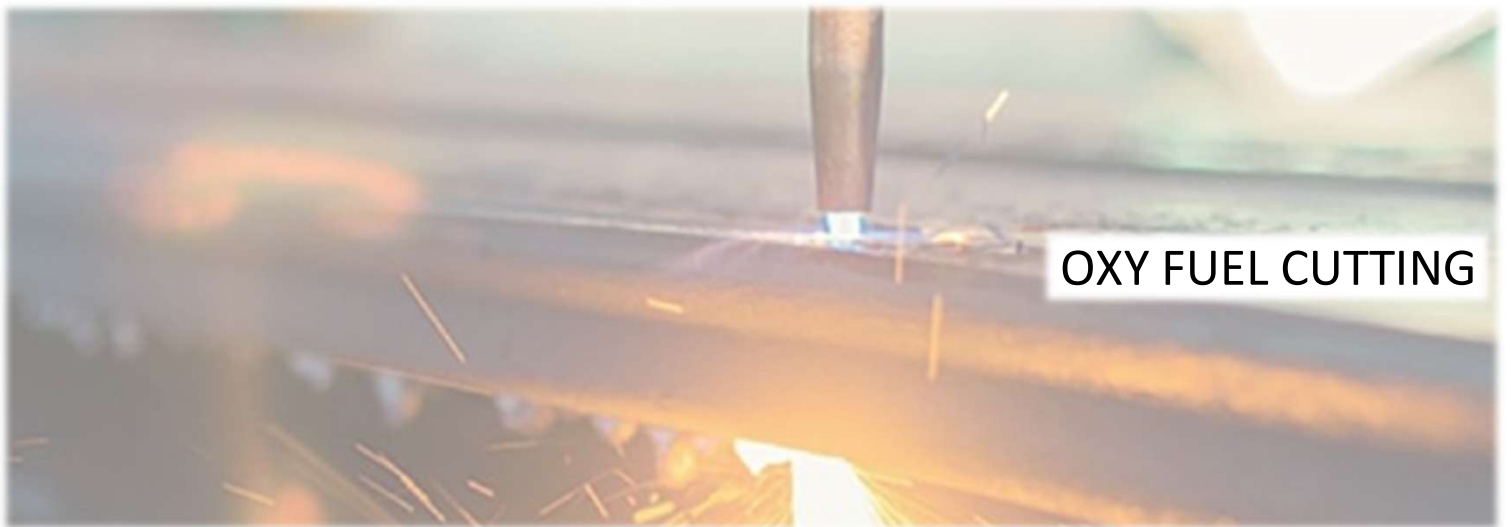


# IPF Industry Catalogue 2025



OXY FUEL CUTTING



## INDEX - BEST SELLING SPARE PARTS

	<b>SYSTEM</b>	<b>PAGE</b>
ACCESSORIES SUITABLE FOR ESAB®	IPB-300L, torch COOLJET™ ;MULTIJET™	3
ACCESSORIES SUITABLE FOR GCE®	PSD-PMY, torch BIR+™	4
	PSF-PMY, torch FIT+/FIT++™	5
	TRITEX, torch BGR™;X541™	6
ACCESSORIES SUITABLE FOR HARRIS®	6290-VVC®/6290-VAX®	7
ACCESSORIES SUITABLE FOR MESSER®	GRICUT® 1230/1280-MPYE, torch MS 832™	8
	VADURA® 1215-A, torch MS 832™	9
	GRICUT® 9230-MPYE, torch MS 932™	10
	VADURA® 9215-A, torch MS 932™	11
	GRICUT® 1232-PMYE, torch ALFA™	12
	VADURA® 1217-A, torch ALFA™	13

## INDEX - OTHER AVAILABLE SPARE PARTS

ACCESSORIES SUITABLE FOR ESAB®	GPB-300L, torch COOLJET™ ;MULTIJET™
	IPD-300L, torch COOLJET™ ;MULTIJET™
	IAC-300L, torch COOLJET™ ;MULTIJET™
ACCESSORIES SUITABLE FOR GCE®	ASD-A, torch BIR+™
	ASF-A, torch FIT+/FIT++™
ACCESSORIES SUITABLE FOR KOIKE®	106-D7

All trademarks are the property of their respective owners. IPF INDUSTRY® is an independent company and is not affiliated with or endorsed by the trademark holders mentioned. Products branded as IPF INDUSTRY® are produced by IPF INDUSTRY® or its authorized partners. Parts marked "OEM" are original components of the respective manufacturers. Some items are available only as OEM products. © 2023–2025 IPF INDUSTRY® All rights reserved.



**IPB-300L, torch COOLJET™ ;MULTIJET™**

ITEM

1

2



ITEM	ORDER NUMBER	DESCRIPTION	PACK.	UNIT PRICE €	
				IPF	OEM
1	IPF.4450041	Cutting tip 6-15mm	5		
1	IPF.4450042	Cutting tip 15-25mm	5		
1	IPF.4450043	Cutting tip 25-40mm	5		
1	IPF.4450044	Cutting tip 40-60mm	5		
1	IPF.4450045	Cutting tip 60-100mm	5		
1	IPF.4450046	Cutting tip 100-200mm	5		
1	IPF.4450047	Cutting tip 200-250mm	5		
1	IPF.4450048	Cutting tip 250-300mm	5		
2	IPF.4450545	Heating nozzle 3-200mm, propane	1		
2	IPF.4450546	Heating nozzle 200-300mm, propane	1		
2	IPF.4450584	Heating nozzle 200-300mm, mixed gas	1		

All trademarks are the property of their respective owners. IPF INDUSTRY® is an independent company and is not affiliated with or endorsed by the trademark holders mentioned. Products branded as IPF INDUSTRY® are produced by IPF INDUSTRY® or its authorized partners. Parts marked "OEM" are original components of the respective manufacturers. Some items are available only as OEM products. © 2023–2025 IPF INDUSTRY® All rights reserved.



**PSD-PMY, torch BIR+™**

ITEM

1

2



ITEM	ORDER NUMBER	DESCRIPTION	PACK.	UNIT PRICE €	
				IPF	OEM
1	IPF.14001227	Cutting tip 3-6mm	5		
1	IPF.14001228	Cutting tip 7-15mm	5		
1	IPF.14001229	Cutting tip 15-25mm	5		
1	IPF.14001230	Cutting tip 25-40mm	5		
1	IPF.14001231	Cutting tip 40-60mm	5		
1	IPF.14001232	Cutting tip 60-100mm	5		
1	IPF.14001233	Cutting tip 100-200mm	5		
1	IPF.14001234	Cutting tip 200-250mm	5		
1	IPF.14001235	Cutting tip 250-300mm	5		
2	IPF.14001236	Heating nozzle 3-100mm	1		
2	IPF.14001237	Heating nozzle 100-300mm	1		
	IPF.14055242	Cutting torch BIR+ one 110/32PMY	1		
	IPF.14055219	Cutting torch BIR+ one 220/32PMY	1		
	IPF.14055240	Cutting torch BIR+ one 320/32PMY	1		

All trademarks are the property of their respective owners. IPF INDUSTRY® is an independent company and is not affiliated with or endorsed by the trademark holders mentioned. Products branded as IPF INDUSTRY® are produced by IPF INDUSTRY® or its authorized partners. Parts marked "OEM" are original components of the respective manufacturers. Some items are available only as OEM products. © 2023–2025 IPF INDUSTRY® All rights reserved.



**PSF-PMY, torch FIT+/FIT++™**

ITEM

1

2



ITEM	ORDER NUMBER	DESCRIPTION	PACK.	UNIT PRICE €	
				IPF	OEM
1	IPF.0769913	Cutting tip 3-6mm	5		
1	IPF.0769914	Cutting tip 7-15mm	5		
1	IPF.0769915	Cutting tip 15-25mm	5		
1	IPF.0769916	Cutting tip 25-40mm	5		
1	IPF.0769917	Cutting tip 40-60mm	5		
1	IPF.0769918	Cutting tip 60-100mm	5		
1	IPF.0769919	Cutting tip 100-150mm	5		
1	IPF.0769920	Cutting tip 100-200mm	5		
1	IPF.0769921	Cutting tip 200-250mm	5		
1	IPF.0769922	Cutting tip 250-300mm	5		
2	IPF.0769932	Heating nozzle 3-150mm	1		
2	IPF.0769933	Heating nozzle 150-300mm	1		
2	IPF.0769934	Heating nozzle 150-300mm	1		
2	IPF.0769935	Heating nozzle 150-300mm	1		
	IPF.0766224	Cutting torch FIT+ one 110/32PMY	1		
	IPF.0766122	Cutting torch FIT+ one 220/32PMY	1		
	IPF.0766165	Cutting torch FIT+ one 320/32PMY	1		
	IPF.140203	Cutting torch FIT+ two 220/40 A Red	1		

All trademarks are the property of their respective owners. IPF INDUSTRY® is an independent company and is not affiliated with or endorsed by the trademark holders mentioned. Products branded as IPF INDUSTRY® are produced by IPF INDUSTRY® or its authorized partners. Parts marked "OEM" are original components of the respective manufacturers. Some items are available only as OEM products. © 2023–2025 IPF INDUSTRY® All rights reserved.



**TRITEX, torch BGR™;X541™**

ITEM

1



ITEM	ORDER NUMBER	DESCRIPTION	PACK.	UNIT PRICE €	
				IPF	OEM
1	IPF.219144464	Cutting tip Tritex 3-5mm	1		
1	IPF.219144465	Cutting tip Tritex 6-10mm	1		
1	IPF.219144466	Cutting tip Tritex 10-25mm	1		
1	IPF.219144467	Cutting tip Tritex 25-50mm	1		
1	IPF.219144468	Cutting tip Tritex 50-75mm	1		
1	IPF.219144469	Cutting tip Tritex 75-100mm	1		
1	IPF.219144470	Cutting tip Tritex 100-150mm	1		
1	IPF.219144471	Cutting tip Tritex 150-240mm	1		
1	IPF.219144472	Cutting tip Tritex 240-300mm	1		

All trademarks are the property of their respective owners. IPF INDUSTRY® is an independent company and is not affiliated with or endorsed by the trademark holders mentioned. Products branded as IPF INDUSTRY® are produced by IPF INDUSTRY® or its authorized partners. Parts marked "OEM" are original components of the respective manufacturers. Some items are available only as OEM products. © 2023–2025 IPF INDUSTRY® All rights reserved.



**6290-VVC®/6290-VAX®**

ITEM

1



ITEM	ORDER NUMBER	DESCRIPTION	PACK.	UNIT PRICE €	
				IPF	OEM
1	IPF.6290-VVC-5/0	Cutting tip 1-4mm	1		
1	IPF.6290-VVC-4/0	Cutting tip 4-6mm	1		
1	IPF.6290-VVC-3/0	Cutting tip 6-9mm	1		
1	IPF.6290-VVC-2/0	Cutting tip 9-12.5mm	1		
1	IPF.6290-VVC0	Cutting tip 12.5-20mm	1		
1	IPF.6290-VVC0-1/2	Cutting tip 20-35mm	1		
1	IPF.6290-VVC1	Cutting tip 35-60mm	1		
1	IPF.6290-VVC1-1/2	Cutting tip 60-75mm	1		
1	IPF.6290-VVC2	Cutting tip 75-125mm	1		
1	IPF.6290-VVC2-1/2	Cutting tip 125-150mm	1		
1	IPF.6290-VVC3	Cutting tip 150-175mm	1		
1	IPF.6290-VVC4	Cutting tip 175-200mm	1		
1	IPF.6290-VVC5	Cutting tip 200-225mm	1		
1	IPF.6290-VVC5-1/2	Cutting tip 225-250mm	1		
	IPF.6290-VAX1	Cutting tip 0-8mm	1		
	IPF.6290-VAX2	Cutting tip 8-15mm	1		
	IPF.6290-VAX3	Cutting tip 15-35mm	1		
	IPF.6290-VAX4	Cutting tip 35-75mm	1		
	IPF.6290-VAX5	Cutting tip 75-150mm	1		
	IPF.6290-VAX6	Cutting tip 150-200mm	1		

All trademarks are the property of their respective owners. IPF INDUSTRY® is an independent company and is not affiliated with or endorsed by the trademark holders mentioned. Products branded as IPF INDUSTRY® are produced by IPF INDUSTRY® or its authorized partners. Parts marked "OEM" are original components of the respective manufacturers. Some items are available only as OEM products. © 2023-2025 IPF INDUSTRY® All rights reserved.

**GRICUT® 1230/1280-MPYE, torch MS 832™**

ITEM

1

2



ITEM	ORDER NUMBER	DESCRIPTION	PACK.	UNIT PRICE €	
				IPF	OEM
1	IPF.716.15901	Cutting tip 3-10mm	5		
1	IPF.716.15902	Cutting tip 7-15mm	5		
1	IPF.716.15903	Cutting tip 15-25mm	5		
1	IPF.716.15904	Cutting tip 25-40mm	5		
1	IPF.716.15905	Cutting tip 40-60mm	5		
1	IPF.716.15906	Cutting tip 60-100mm	5		
1	IPF.716.15927	Cutting tip 100-200mm	5		
1	IPF.716.15928	Cutting tip 200-250mm	5		
1	IPF.716.15929	Cutting tip 250-300mm	5		
2	IPF.716.15900	Heating nozzle 3-100mm	1		
2	IPF.716.15931	Heating nozzle 100-300mm	1		
	IPF.716.11148	Torch MS 832-110-MPYF	1		
	IPF.716.11142	Torch MS 832-250-MPYF	1		
	IPF.716.11172	Pressure nozzle-PMYE	1		
	IPF.0.329.392	Injector o-ring 5x1,5	1		
	IPF.770.20048	Injector o-ring 3x1,5	1		
	IPF.540.11250	Pressure nozzle spanner	1		

All trademarks are the property of their respective owners. IPF INDUSTRY® is an independent company and is not affiliated with or endorsed by the trademark holders mentioned. Products branded as IPF INDUSTRY® are produced by IPF INDUSTRY® or its authorized partners. Parts marked "OEM" are original components of the respective manufacturers. Some items are available only as OEM products. © 2023–2025 IPF INDUSTRY® All rights reserved.



**VADURA® 1215-A, torch MS 832™**

ITEM

1

2



ITEM	ORDER NUMBER	DESCRIPTION	PACK.	UNIT PRICE €	
				IPF	OEM
1	IPF.716.15941	Cutting tip 3-5mm	5		
1	IPF.716.15942	Cutting tip 6-10mm	5		
1	IPF.716.15943	Cutting tip 10-25mm	5		
1	IPF.716.15944	Cutting tip 25-40mm	5		
1	IPF.716.15945	Cutting tip 40-60mm	5		
1	IPF.716.15946	Cutting tip 60-100mm	5		
1	IPF.716.15947	Cutting tip 100-150mm	5		
1	IPF.716.15948	Cutting tip 150-230mm	5		
1	IPF.716.15949	Cutting tip 230-300mm	5		
2	IPF.716.15950	Heating nozzle 3-150mm	1		
2	IPF.716.15951	Heating nozzle 150-300mm	1		
	IPF.716.11127	Torch MS 832-250-A	1		
	IPF.716.11163	Pressure nozzle-A	1		
	IPF.0.329.392	Injector o-ring 5x1,5	1		
	IPF.770.20048	Injector o-ring 3x1,5	1		
	IPF.540.11250	Pressure nozzle spanner	1		

All trademarks are the property of their respective owners. IPF INDUSTRY® is an independent company and is not affiliated with or endorsed by the trademark holders mentioned. Products branded as IPF INDUSTRY® are produced by IPF INDUSTRY® or its authorized partners. Parts marked "OEM" are original components of the respective manufacturers. Some items are available only as OEM products. © 2023–2025 IPF INDUSTRY® All rights reserved.



**GRICUT® 9230-MPYE, torch MS 932™**

ITEM

1

2



ITEM	ORDER NUMBER	DESCRIPTION	PACK.	UNIT PRICE €	
				IPF	OEM
1	IPF.716.16551	Cutting tip 3-10mm	5		
1	IPF.716.16552	Cutting tip 7-15mm	5		
1	IPF.716.16553	Cutting tip 15-25mm	5		
1	IPF.716.16554	Cutting tip 25-40mm	5		
1	IPF.716.16555	Cutting tip 40-60mm	5		
1	IPF.716.16556	Cutting tip 60-100mm	5		
1	IPF.716.16557	Cutting tip 100-200mm	5		
1	IPF.716.16558	Cutting tip 200-250mm	5		
1	IPF.716.16559	Cutting tip 250-300mm	5		
2	IPF.716.16550	Heating nozzle 3-100mm	1		
2	IPF.716.16560	Heating nozzle 100-300mm	1		
	IPF.716.11413	Torch MS 932-110-PMYE	1		
	IPF.716.11317	Torch MS 932-250-PMYE	1		
	IPF.716.11172	Pressure nozzle-PMYE	1		
	IPF.0.329.392	Injector o-ring 5x1,5	1		
	IPF.770.20048	Injector o-ring 3x1,5	1		
	IPF.540.11250	Pressure nozzle spanner	1		

All trademarks are the property of their respective owners. IPF INDUSTRY® is an independent company and is not affiliated with or endorsed by the trademark holders mentioned. Products branded as IPF INDUSTRY® are produced by IPF INDUSTRY® or its authorized partners. Parts marked "OEM" are original components of the respective manufacturers. Some items are available only as OEM products. © 2023–2025 IPF INDUSTRY® All rights reserved.



**VADURA® 9215-A, torch MS 932™**

ITEM

1

2



ITEM	ORDER NUMBER	DESCRIPTION	PACK.	UNIT PRICE €	
				IPF	OEM
1	IPF.716.16561	Cutting tip 3-5mm	5		
1	IPF.716.16562	Cutting tip 6-10mm	5		
1	IPF.716.16563	Cutting tip 10-25mm	5		
1	IPF.716.16564	Cutting tip 25-40mm	5		
1	IPF.716.16565	Cutting tip 40-60mm	5		
1	IPF.716.16566	Cutting tip 60-100mm	5		
1	IPF.716.16567	Cutting tip 100-150mm	5		
1	IPF.716.16568	Cutting tip 150-230mm	5		
1	IPF.716.16569	Cutting tip 230-300mm	5		
2	IPF.716.16550	Heating nozzle 3-100mm	1		
2	IPF.716.16560	Heating nozzle 100-300mm	1		
	IPF.716.11315	Torch MS 932-250-A	1		
	IPF.716.11412	Torch MS 932-110-A	1		
	IPF.716.11163	Pressure nozzle-A	1		
	IPF.0.329.392	Injector o-ring 5x1,5	1		
	IPF.770.20048	Injector o-ring 3x1,5	1		
	IPF.540.11250	Pressure nozzle spanner	1		

All trademarks are the property of their respective owners. IPF INDUSTRY® is an independent company and is not affiliated with or endorsed by the trademark holders mentioned. Products branded as IPF INDUSTRY® are produced by IPF INDUSTRY® or its authorized partners. Parts marked "OEM" are original components of the respective manufacturers. Some items are available only as OEM products. © 2023–2025 IPF INDUSTRY® All rights reserved.



**GRICUT® 1232-PMYE, torch ALFA™**

ITEM

1

2



ITEM	ORDER NUMBER	DESCRIPTION	PACK.	UNIT PRICE €	
				IPF	OEM
1	IPF.716.16321	Cutting tip 3-10mm	5		
1	IPF.716.16322	Cutting tip 7-15mm	5		
1	IPF.716.16323	Cutting tip 15-25mm	5		
1	IPF.716.16324	Cutting tip 25-40mm	5		
1	IPF.716.16325	Cutting tip 40-60mm	5		
1	IPF.716.16326	Cutting tip 60-100mm	5		
1	IPF.716.16327	Cutting tip 100-200mm	5		
1	IPF.716.16328	Cutting tip 200-250mm	5		
1	IPF.716.16329	Cutting tip 250-300mm	5		
2	IPF.716.16320	Heating nozzle 2-100mm	1		
2	IPF.716.16340	Heating nozzle 100-300mm	1		
	IPF.716.11301	Torch cap	1		

All trademarks are the property of their respective owners. IPF INDUSTRY® is an independent company and is not affiliated with or endorsed by the trademark holders mentioned. Products branded as IPF INDUSTRY® are produced by IPF INDUSTRY® or its authorized partners. Parts marked "OEM" are original components of the respective manufacturers. Some items are available only as OEM products. © 2023–2025 IPF INDUSTRY® All rights reserved.

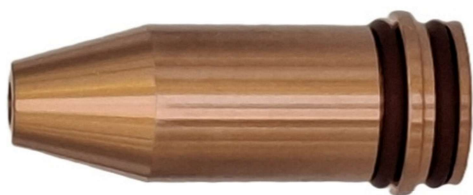


**VADURA® 1217-A, torch ALFA™**

ITEM

1

2



ITEM	ORDER NUMBER	DESCRIPTION	PACK.	UNIT PRICE €	
				IPF	OEM
1	IPF.716.16541	Cutting tip 3-5mm	5		
1	IPF.716.16542	Cutting tip 6-10mm	5		
1	IPF.716.16543	Cutting tip 10-25mm	5		
1	IPF.716.16544	Cutting tip 25-40mm	5		
1	IPF.716.16545	Cutting tip 40-60mm	5		
1	IPF.716.16546	Cutting tip 60-100mm	5		
1	IPF.716.16547	Cutting tip 100-150mm	5		
1	IPF.716.16548	Cutting tip 150-230mm	5		
1	IPF.716.16549	Cutting tip 230-300mm	5		
2	IPF.716.16320	Heating nozzle 2-100mm	1		
2	IPF.716.16340	Heating nozzle 100-300mm	1		
	IPF.716.11301	Torch cap	1		

All trademarks are the property of their respective owners. IPF INDUSTRY® is an independent company and is not affiliated with or endorsed by the trademark holders mentioned. Products branded as IPF INDUSTRY® are produced by IPF INDUSTRY® or its authorized partners. Parts marked "OEM" are original components of the respective manufacturers. Some items are available only as OEM products. © 2023–2025 IPF INDUSTRY® All rights reserved.

