
Catalogue IPF Industry 2026

Oxy-fuel cutting

This edition shows no prices.

YOUR CONTACT

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GCE®

GCE® / PSD-PMY, torch BIR+™

GCE® / ASD-A, torch BIR+™

HARRIS®

HARRIS® / 6290-VVC®/6290-VAX®

MESSER®

MESSER® / GRICUT® 1232-PMYE, torch ALFA™

MESSER® / VADURA® 1217-A, torch ALFA™

MESSER® / GRICUT® 1230/1280-MPYE, torch MS 832™

MESSER® / VADURA® 1215-A, torch MS 832™

MESSER® / GRICUT® 9230-MPYE, torch MS 932™

MESSER® / VADURA® 9215-A, torch MS 932™

Other parts

HARRIS®

GCE® / PSD-PMY, torch BIR+™

Order number	Description	Pack
IPF . 14001227	Cutting tip 3-6mm	5
IPF . 14001228	Cutting tip 7-15mm	5
IPF . 14001229	Cutting tip 15-25mm	5
IPF . 14001230	Cutting tip 25-40mm	5
IPF . 14001231	Cutting tip 40-60mm	5
IPF . 14001232	Cutting tip 60-100mm	5
IPF . 14001236	Heating nozzle 3-100mm	1

GCE® / ASD-A, torch BIR+™

Order number	Description	Pack
OEM.14001218	Cutting tip 6-10mm	5
OEM.14001219	Cutting tip 10-25mm	5
OEM.14001220	Cutting tip 25-40mm	5
OEM.14001221	Cutting tip 40-60mm	5
OEM.14001222	Cutting tip 60-100mm	5
OEM.14001223	Cutting tip 100-150mm	5
OEM.14001226	Heating nozzle 3-150mm	1
OEM.14001224	Cutting tip 150-230mm	5
OEM.14001225	Cutting tip 230-300mm	5
OEM.14001238	Heating nozzle 150-300mm	1

HARRIS® / 6290-VVC®/6290-VAX®

Order number	Description	Pack
IPF . 6290-VVC-5/0	Cutting tip 1-4mm	1
IPF . 6290-VVC-4/0	Cutting tip 4-6mm	1
IPF . 6290-VVC-3/0	Cutting tip 6-9mm	1
IPF . 6290-VVC-2/0	Cutting tip 9-12.5mm	1
IPF . 6290-VVC0	Cutting tip 12.5-20mm	1
IPF . 6290-VVC0-1/2	Cutting tip 20-35mm	1
IPF . 6290-VVC1	Cutting tip 35-60mm	1
IPF . 6290-VVC1-1/2	Cutting tip 60-75mm	1
IPF . 6290-VVC2	Cutting tip 75-125mm	1
IPF . 6290-VVC2-1/2	Cutting tip 125-150mm	1
IPF . 6290-VVC3	Cutting tip 150-175mm	1
IPF . 6290-VVC4	Cutting tip 175-200mm	1
IPF . 6290-VVC5	Cutting tip 200-225mm	1
IPF . 6290-VVC5-1/2	Cutting tip 225-250mm	1
IPF . 6290-VAX1	Cutting tip 0-8mm	1
IPF . 6290-VAX2	Cutting tip 8-15mm	1
IPF . 6290-VAX3	Cutting tip 15-35mm	1
IPF . 6290-VAX4	Cutting tip 35-75mm	1
IPF . 6290-VAX5	Cutting tip 75-150mm	1
IPF . 6290-VAX6	Cutting tip 150-200mm	1

MESSER®

MESSER® / GRICUT® 1232-PMYE, torch ALFA™

Order number	Description	Pack
IPF . 716 . 16321	Cutting tip 3-10mm	5
IPF . 716 . 16322	Cutting tip 7-15mm	5
IPF . 716 . 16323	Cutting tip 15-25mm	5
IPF . 716 . 16324	Cutting tip 25-40mm	5
IPF . 716 . 16325	Cutting tip 40-60mm	5
IPF . 716 . 16326	Cutting tip 60-100mm	5
IPF . 716 . 16327	Cutting tip 100-200mm	5
IPF . 716 . 16328	Cutting tip 200-250mm	5
IPF . 716 . 16329	Cutting tip 250-300mm	5
IPF . 716 . 16320	Heating nozzle 2-100mm	1
IPF . 716 . 16340	Heating nozzle 100-300mm	1
IPF . 716 . 11301	Torch cap	1

MESSER®

MESSER® / VADURA® 1217-A, torch ALFA™

Order number	Description	Pack
IPF . 716 . 16320	Heating nozzle 2-100mm	1
IPF . 716 . 16340	Heating nozzle 100-300mm	1
IPF . 716 . 16541	Cutting tip 3-5mm	5
IPF . 716 . 16542	Cutting tip 6-10mm	5
IPF . 716 . 16543	Cutting tip 10-25mm	5
IPF . 716 . 16544	Cutting tip 25-40mm	5
IPF . 716 . 16545	Cutting tip 40-60mm	5
IPF . 716 . 16546	Cutting tip 60-100mm	5
IPF . 716 . 16547	Cutting tip 100-150mm	5
IPF . 716 . 16548	Cutting tip 150-230mm	5
IPF . 716 . 16549	Cutting tip 230-300mm	5
IPF . 716 . 11301	Torch cap	1

MESSER® / GRICUT® 1230/1280-MPYE, torch MS 832™

Order number	Description	Pack
IPF . 716 . 15901	Cutting tip 3-10mm	5
IPF . 716 . 15902	Cutting tip 7-15mm	5
IPF . 716 . 15903	Cutting tip 15-25mm	5
IPF . 716 . 15904	Cutting tip 25-40mm	5
IPF . 716 . 15905	Cutting tip 40-60mm	5
IPF . 716 . 15906	Cutting tip 60-100mm	5
IPF . 716 . 15927	Cutting tip 100-200mm	5
IPF . 716 . 15928	Cutting tip 200-250mm	5
IPF . 716 . 15929	Cutting tip 250-300mm	5
IPF . 716 . 15900	Heating nozzle 3-100mm	1
IPF . 716 . 15931	Heating nozzle 100-300mm	1
IPF . 716 . 11142	Torch MS 832-250-MPYF	1
IPF . 716 . 11172	Pressure nozzle-PMYE	1
IPF . 0 . 329 . 392	Injector o-ring 5x1,5	1
IPF . 770 . 20048	Injector o-ring 3x1,5	1
IPF . 540 . 11250	Pressure nozzle spanner	1

MESSER®

MESSER® / VADURA® 1215-A, torch MS 832™

Order number	Description	Pack
IPF . 716 . 15944	Cutting tip 25-40mm	5
IPF . 716 . 15945	Cutting tip 40-60mm	5
IPF . 716 . 15946	Cutting tip 60-100mm	5
IPF . 716 . 11127	Torch MS 832-250-A	1
IPF . 0 . 329 . 392	Injector o-ring 5x1,5	1
IPF . 770 . 20048	Injector o-ring 3x1,5	1
IPF . 540 . 11250	Pressure nozzle spanner	1
IPF . 716 . 11163	Pressure nozzle-A	1

MESSER® / GRICUT® 9230-MPYE, torch MS 932™

Order number	Description	Pack
IPF . 716 . 16551	Cutting tip 3-10mm	5
IPF . 716 . 16552	Cutting tip 7-15mm	5
IPF . 716 . 16553	Cutting tip 15-25mm	5
IPF . 716 . 16554	Cutting tip 25-40mm	5
IPF . 716 . 16555	Cutting tip 40-60mm	5
IPF . 716 . 16556	Cutting tip 60-100mm	5
IPF . 716 . 16557	Cutting tip 100-200mm	5
IPF . 716 . 16558	Cutting tip 200-250mm	5
IPF . 716 . 16559	Cutting tip 250-300mm	5
IPF . 716 . 16550	Heating nozzle 3-100mm	1
IPF . 716 . 16560	Heating nozzle 100-300mm	1
IPF . 716 . 11413	Torch MS 932-110-PMYE	1
IPF . 716 . 11317	Torch MS 932-250-PMYE	1
IPF . 716 . 11172	Pressure nozzle-PMYE	1
IPF . 0 . 329 . 392	Injector o-ring 5x1,5	1
IPF . 770 . 20048	Injector o-ring 3x1,5	1
IPF . 540 . 11250	Pressure nozzle spanner	1

MESSER® / VADURA® 9215-A, torch MS 932™

Order number	Description	Pack
IPF . 716 . 16550	Heating nozzle 3-100mm	1
IPF . 716 . 16560	Heating nozzle 100-300mm	1
IPF . 716 . 16561	Cutting tip 3-5mm	5
IPF . 716 . 16562	Cutting tip 6-10mm	5
IPF . 716 . 16563	Cutting tip 10-25mm	5
IPF . 716 . 16564	Cutting tip 25-40mm	5
IPF . 716 . 16565	Cutting tip 40-60mm	5
IPF . 716 . 16566	Cutting tip 60-100mm	5
IPF . 716 . 16567	Cutting tip 100-150mm	5
IPF . 716 . 16568	Cutting tip 150-230mm	5
IPF . 716 . 16569	Cutting tip 230-300mm	5
IPF . 0 . 329 . 392	Injector o-ring 5x1,5	1
IPF . 770 . 20048	Injector o-ring 3x1,5	1
IPF . 540 . 11250	Pressure nozzle spanner	1
IPF . 716 . 11412	Torch MS 932-110-A	1
IPF . 716 . 11315	Torch MS 932-250-A	1
IPF . 716 . 11163	Pressure nozzle-A	1

Other parts

Order number	Description	Pack
HARRIS®		
IPF . 0 -1/2 -VVC	Cutting Nozzle 20-35mm	1
IPF . 1 -VVC	Cutting Nozzle 35-60mm	1
IPF . 2 -1/2 -VVC	Cutting Nozzle 125-150mm	1
IPF . 2 -VVC	Cutting Nozzle 75-125mm	1

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