Catalogue IPF Industry 2026

Plasma cutting

This edition shows no prices.

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AJAN®

AJAN® / HP130®/HP260® Mild steel, Stainless steel 30-260A

Order number	Description	Pack
IPF.SC2	Shield cap 30-260A	1
IPF.S1	Shield 30A MS	1
IPF.S2	Shield 40A MS	1
IPF.S3	Shield 80A/130A MS	1
IPF.S200	Shield 200A	1
IPF.S4	Shield 260A MS	1
IPF.S5	Shield 260A SS	1
IPF.S6	Shield 260A Bevel	1
IPF.G1	Gas ring 30-260A MS	1
IPF.G2	Gas ring 30-260A SS/Al	1
IPF.G3	Gas ring SS	1
IPF.N1	Nozzle 30A MS	1
IPF.N2	Nozzle 40A MS	1
IPF.N3	Nozzle 80A MS	1
IPF.N4	Nozzle 80A SS	1
IPF.N5	Nozzle 130A MS	1
IPF.N200	Nozzle 200A	1
IPF.N6	Nozzle 130A SS/Al	1
IPF.N7	Nozzle 260A MS	1
IPF.N8	Nozzle 260A SS/Al	1
IPF.N9	Nozzle 260A SS	1
IPF.SW1	Swirl ring 30A-80A MS	1
IPF.SW2	Swirl ring 130A MS	1
IPF.SW200	Swirl ring 200A	1
IPF.SW3	Swirl ring 260A MS	1
IPF.SW4	Swirl ring	1
IPF.SW5	Swirl ring	1
IPF.E0	Electrode 30-80A MS	5
IPF.E1	Electrode 130A MS	5
IPF.E2	Electrode 45/80A SS/Al	5
IPF.E3	Electrode 260A MS	5
IPF.E4	Electrode 130/260A SS/Al	5
IPF.E200	Electrode 200A	5
IPF.E5	Electrode 260A SS	5
IPF.E6	Electrode	5
IPF.E0.SC	Electrode SC 30-80A MS (large silver core)	5
IPF.E1.SC	Electrode SC 130A MS (large silver core)	5
IPF.E3.SC	Electrode SC 260A MS (large silver core)	5

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AJAN®

AJAN® / HP130®/HP260® Mild steel, Stainless steel 30-260A

Order number	Description	Pack
IPF.B1	Water tube	1
IPF.SW1.NM	Swirl Ring 30-80 A	1

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CEBORA®

CEBORA® / CP161®, CP162C®

Order number	Description	Pack
IPF.1757	Nozzle Ø0.8, 40A	5
IPF.1760	Nozzle Ø1.2, 60A	5
IPF.1761	Nozzle Ø1.4, 100A	5
IPF.1762	Nozzle Ø1.6, 120A	5
IPF.1763	Nozzle Ø1.8, 160A	5
IPF.1764	Nozzle gouging Ø3.0, 60-120A	5
IPF.1876	Electrode 40-160A	5
IPF.1876.SC	Electrode 40-160A (silver core)	5
IPF.2742	Nozzle 25-40A	5
IPF.2718	Nozzle 1,2mm 20-60A	5
IPF.2719	Nozzle 1,4mm 60-100A	5
IPF.2720	Nozzle 110A	5
IPF.2721	Nozzle 130A	5
IPF.2362	Electrode 25-130A	5

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CEBORA®

CEBORA® / CP200®, 20-200A

Order number	Description	Pack
IPF.1386	Spacer spring	1
IPF.1905	Retaining cap 20-200A	1
IPF.1842	Nozzle Ø1.0, 20-50A	5
IPF.1843	Nozzle Ø1.3, 40-90A	5
IPF.1844	Nozzle Ø1.6, 80-120A	5
IPF.1845	Nozzle Ø1.8, 110-200A	5
IPF.1367	Electrode 20-200A	5
IPF.1357-6	Cooling tube	5
IPF.1357	Machine torch	1
IPF.1355	Hand torch 70°	1

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CEBORA®

CEBORA® / CP251G®

Order number	Description	Pack
IPF.1913	Retaining cap 70-120A	1
IPF.1853	Nozzle 70-90A	5
IPF.1854	Nozzle 110-120A	5
IPF.1798	Nozzle 200A	5
IPF.1872	Electrode 20-50A	5
IPF.1870	Electrode 70-120A	5
IPF.1874	Electrode 180-250A	5
IPF.1872.S	Electrode 20-50A (silver core)	5
IPF.1870.S	Electrode 70-120A (silver core)	5
IPF.1874.S	Electrode 180-250A (silver core)	5
IPF.1872.SC	Electrode 20-50A (large silver core)	5
IPF.1870.SC	Electrode 70-120A (large silver core)	5
IPF.1874.SC	Electrode 180-250A (large silver core)	5

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CEBORA®

CEBORA® / CP450G®

Order number	Description	Pack
IPF.2700	Nozzle 20-50A	5
IPF.2701	Nozzle 70-90A	5
IPF.2702	Nozzle 110-120A	5
IPF.2703	Nozzle 180-200A	5
IPF.2705	Nozzle 230-250A	5
IPF.1872	Electrode 20-50A	5
IPF.1870	Electrode 70-120A	5
IPF.1874	Electrode 180-250A	5
IPF.1872.S	Electrode 20-50A (silver core)	5
IPF.1870.S	Electrode 70-120A (silver core)	5
IPF.1874.S	Electrode 180-250A (silver core)	5
IPF.1872.SC	Electrode 20-50A (large silver core)	5
IPF.1870.SC	Electrode 70-120A (large silver core)	5
IPF.1874.SC	Electrode 180-250A (large silver core)	5

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ESAB®

ESAB® / PT-36™, PT-600™

Order number	Description	Pack
IPF.37081	Shield retainer 50-600A	1
IPF.0558007624	Shield 2,4mm	1
IPF.0558006130	Shield 3,0mm	1
IPF.0558006141	Shield 4,1mm	1
IPF.0558006166	Shield 6,6mm	1
IPF.0558006199	Shield 9,9mm	1
IPF.21944	Diffuser 100-600A	1
IPF.37082	Nozzle retaining cap 50-600A	1
IPF.0558009406	Nozzle 0,6mm	1
IPF.0558008010	Nozzle 1,0mm	1
IPF.0558006010	Nozzle 1,0mm	1
IPF.0558006014	Nozzle 1,4mm	1
IPF.0558006018	Nozzle 1,8mm	1
IPF.0558006020	Nozzle 2,0mm	1
IPF.0558006023	Nozzle 2,3mm	1
IPF.0558006025	Nozzle 2,5mm	1
IPF.0558006030	Nozzle 3,0mm	1
IPF.0558006036	Nozzle 3,6mm	1
IPF.0558006041	Nozzle 4,1mm	1
IPF.0558003914.SC	Electrode SC, O2 (silver core)	5
IPF.0004470031	Diffuser 24-SLOT, (21944)	5
IPF.0558003924	Electrode Holder	1
IPF.0558002533	Gas baffle, 4 holes	1
IPF.0558001625	Gas baffle, 8 holes	1
IPF.0004470115	Diffuser 100-600A, CCW (22496)	1
IPF.22029	Nozzle tip 100A	1
IPF.22030	Nozzle tip 150A	1
IPF.22031	Nozzle tip 200A	1
IPF.22028	Nozzle base 100-250A	1
IPF.0558001883	Nozzle 150A	1
IPF.0558001884	Nozzle 200A	1
IPF.0558001623	Nozzle 250A	1
IPF.0558001624.SC	Electrode 250A (large silver core)	1
IPF.0558001621	Electrode holder w/O-ring	1
IPF.4470022	Nozzle tip 200A (22031)	1
IPF.4485684.SC	Electrode long (large silver core)	1

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HYPERTHERM®

HYPERTHERM® / HPR130®/HPR260® Mild steel 30-260A

Order number	Description	Pack
IPF.220173	Shield cap 30-130A	1
IPF.220398	Shield cap 200-260A	1
IPF.220356	Shield 200A	1
OEM.220345	Shield 200A SS	1
IPF.220440	Shield 260A	1
IPF.220407	Shield bevel 260A SS	1
IPF.220313	Nozzle retaining cap 30A/50A	1
IPF.220176	Nozzle retaining cap 80A/130A	1
IPF.220355	Nozzle retaining cap 200A	1
IPF.220433	Nozzle retaining cap 260A	1
OEM.220510	Nozzle 100A	1
IPF.220162	Torch head HPR	1
IPF.220163	Torch adapter HPR	1
IPF.220194	Shield 30A	1
IPF.220555	Shield 50A	1
IPF.220189	Shield 80A	1
IPF.220183	Shield 130A	1
IPF.220815	Shield 60A SS	1
IPF.220814	Retaining cap 60A SS	1
IPF.220193.SG	Nozzle 30A Saving gas (one piece)	1
IPF.220554.SG	Nozzle 50A Saving gas (one piece)	1
IPF.220188.SG	Nozzle 80A Saving gas (one piece)	1
IPF.220182.SG	Nozzle 130A Saving gas (one piece)	1
IPF.220354.SG	Nozzle 200A Saving gas (one piece)	1
IPF.220439.SG	Nozzle 260A Saving gas (one piece)	1
IPF.220193	Nozzle 30A (two piece)	1
IPF.220554	Nozzle 50A (two piece)	1
IPF.220188	Nozzle 80A (two piece)	1
IPF.220182	Nozzle 130A (two piece)	1
IPF.220354	Nozzle 200A (two piece)	1
IPF.220439	Nozzle 260A (two piece)	1
IPF.220180	Swirl ring 30A	1
IPF.220553	Swirl ring 50A	1
IPF.220179	Swirl ring 80A/130A	1
IPF.220353	Swirl ring 200A	1
IPF.220436	Swirl ring 260A	1
IPF.220192	Electrode 30A	5
IPF.220552	Electrode 50A	5

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HYPERTHERM®

HYPERTHERM® / HPR130®/HPR260® Mild steel 30-260A

Order number	Description	Pack
IPF.220187	Electrode 80A	5
IPF.220181	Electrode 130A	5
IPF.220352	Electrode 200A	5
IPF.220435	Electrode 260A	5
IPF.220802.BR	Electrode Bevel 80A (brazed core)	5
IPF.220340	Water tube 30-260A	1
IPF.104119	Consumables removal tool	1
IPF.028872	Torch coolant 30% PG, 5 l	1
IPF.228296	Cable Leads 10m (35ft) w/ Gas Hose 1.8m (6ft)	1
IPF.220179.NM	Swirl ring 80-130 A	1
IPF.220180.NM	Swirl ring 30 A	1
IPF.220353.NM	Swirl ring 200 A	1
IPF.220436.NM	Swirl ring 260 A	1
IPF.220510.SG	Nozzle 100A	
IPF.220553.NM	Swirl ring 50 A	1

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HYPERTHERM®

HYPERTHERM® / HPR260XD®/HPR400XD® Mild steel 200-400A

Order number	Description	Pack
OEM.220345	Shield 200A SS	1
IPF.220407	Shield bevel 260A SS	1
OEM.220510	Nozzle 100A	1
IPF.027664	Water filter D1.5"/38,1mm, 70-140 micron	1
IPF.220815	Shield 60A SS	1
IPF.220814	Retaining cap 60A SS	1
IPF.220757	Retaining cap 200A	1
IPF.220635	Retaining cap 400A/Bevel 400A	1
IPF.220354.SG	Nozzle 200A Saving gas (one piece)	1
IPF.220439.SG	Nozzle 260A Saving gas (one piece)	1
IPF.220354	Nozzle 200A (two piece)	1
IPF.220439	Nozzle 260A (two piece)	1
IPF.220353	Swirl ring 200A	1
IPF.220436	Swirl ring 260A	1
IPF.220352	Electrode 200A	5
IPF.220435	Electrode 260A	5
IPF.220802.BR	Electrode Bevel 80A (brazed core)	5
IPF.220352.S	Electrode 200A (silver core)	5
IPF.220435.S	Electrode 260A (silver core)	5
IPF.220352.SC	Electrode 200A (large silver core)	5
IPF.220435.SC	Electrode 260A (large silver core)	5
IPF.220340	Water tube 30-260A	1
IPF.220571	Water tube 400A/Bevel 200-260A	1
IPF.220706	HyPerformance HPRXD torch	1
IPF.220705	Quick-disconnect receptacle	1
IPF.104119	Consumables removal tool	1
IPF.028872	Torch coolant 30% PG, 5 l	1
IPF.228296	Cable Leads 10m (35ft) w/ Gas Hose 1.8m (6ft)	1
IPF.220353.NM	Swirl ring 200 A	1
IPF.220436.NM	Swirl ring 260 A	1
IPF.220510.SG	Nozzle 100A	

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HYPERTHERM®

HYPERTHERM® / HPR130XD® Mild steel 30-130A

Order number	Description	Pack
IPF.220747	Shield cap 30-130A	1
IPF.220194	Shield 30A	1
IPF.220555	Shield 50A	1
IPF.220189	Shield 80A	1
IPF.220183	Shield 130A	1
IPF.220815	Shield 60A SS	1
IPF.220754	Retaining cap 30A/50A	1
IPF.220814	Retaining cap 60A SS	1
IPF.220756	Nozzle retaining cap 80A/130A	1
IPF.220193.SG	Nozzle 30A Saving gas (one piece)	1
IPF.220554.SG	Nozzle 50A Saving gas (one piece)	1
IPF.220188.SG	Nozzle 80A Saving gas (one piece)	1
IPF.220182.SG	Nozzle 130A Saving gas (one piece)	1
IPF.220193	Nozzle 30A (two piece)	1
IPF.220554	Nozzle 50A (two piece)	1
IPF.220188	Nozzle 80A (two piece)	1
IPF.220182	Nozzle 130A (two piece)	1
IPF.220180	Swirl ring 30A	1
IPF.220553	Swirl ring 50A	1
IPF.220179	Swirl ring 80A/130A	1
IPF.220192	Electrode 30A	5
IPF.220552	Electrode 50A	5
IPF.220187	Electrode 80A	5
IPF.220181	Electrode 130A	5
IPF.220802.BR	Electrode Bevel 80A (brazed core)	5
IPF.220192.S	Electrode 30A (silver core)	5
IPF.220552.S	Electrode 50A (silver core)	5
IPF.220187.S	Electrode 80A (silver core)	5
IPF.220181.S	Electrode 130A (silver core)	5
IPF.220192.SC	Electrode 30A (large silver core)	5
IPF.220552.SC	Electrode 50A (large silver core)	5
IPF.220187.SC	Electrode 80A (large silver core)	5
IPF.220181.SC	Electrode 130A (large silver core)	5
IPF.220340	Water tube 30-260A	1
IPF.220706	HyPerformance HPRXD torch	1
IPF.220705	Quick-disconnect receptacle	1
IPF.104119	Consumables removal tool	1
IPF.028872	Torch coolant 30% PG, 5 l	1

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HYPERTHERM®

HYPERTHERM® / HPR130XD® Mild steel 30-130A

Order number	Description	Pack
IPF.228296	Cable Leads 10m (35ft) w/ Gas Hose 1.8m (6ft)	1
IPF.220179.NM	Swirl ring 80-130 A	1
IPF.220180.NM	Swirl ring 30 A	1
IPF.220553.NM	Swirl ring 50 A	1

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HYPERTHERM®

HYPERTHERM® / HPR130XD®/HPR260XD®/HPR400XD® Stainless steel 45-400A

Order number	Description	Pack
IPF.220747	Shield cap 30-130A	1
IPF.220202	Shield 45A SS/AL	1
IPF.220815	Shield 60A SS	1
IPF.220338	Shield 80A SS	1
IPF.220198	Shield 130A SS/AL	1
IPF.220763	Shield 260A SS/AL	1
IPF.220814	Retaining cap 60A SS	1
IPF.220756	Nozzle retaining cap 80A/130A	1
IPF.220755	Retaining cap 45-80-130A SS	1
IPF.220758	Retaining cap 200-260A SS/AL	1
IPF.220759	Retaining cap 200A AL	1
IPF.220712	Retaining cap 400A SS/AL	1
IPF.220739	Retaining cap Bevel 130/260A SS	1
IPF.220201	Nozzle 45A SS/AL	1
IPF.220337	Nozzle 80A SS	1
IPF.220197	Nozzle 130A SS/AL	1
IPF.220346	Nozzle 200A AL	1
IPF.220343	Nozzle 200A SS	1
IPF.220406	Nozzle 260A SS/AL	1
IPF.220180	Swirl ring 30A	1
IPF.220179	Swirl ring 80A/130A	1
IPF.220342	Swirl ring 200A SS/AL	1
IPF.220405	Swirl ring 260A/400A SS/AL	1
IPF.220802.BR	Electrode Bevel 80A (brazed core)	5
IPF.220308	Electrode 45A SS/AL	5
IPF.220339	Electrode 60-80A SS/AL	5
IPF.220307	Electrode 130-200-260A SS/AL	5
IPF.220606	Electrode Bevel 130-260A SS	5
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IPF.220705	Quick-disconnect receptacle	1
IPF.104119	Consumables removal tool	1
IPF.028872	Torch coolant 30% PG, 5 l	1
IPF.228296	Cable Leads 10m (35ft) w/ Gas Hose 1.8m (6ft)	1
IPF.220179.NM	Swirl ring 80-130 A	1
IPF.220180.NM	Swirl ring 30 A	1

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HYPERTHERM®

HYPERTHERM® / HPR260XD®/HPR400XD® Mild steel Bevel 80-400A

Order number	Description	Pack
IPF.220815	Shield 60A SS	1
IPF.220814	Retaining cap 60A SS	1
IPF.220635	Retaining cap 400A/Bevel 400A	1
IPF.220845	Retaining cap Bevel 80A/200A	1
IPF.220740	Retaining cap Bevel 130A/260A	1
IPF.220179	Swirl ring 80A/130A	1
IPF.220353	Swirl ring 200A	1
IPF.220436	Swirl ring 260A	1
IPF.220802	Electrode Bevel 80A	5
IPF.220649	Electrode Bevel 130A	5
IPF.220662	Electrode Bevel 200A	5
IPF.220541	Electrode Bevel 260A	5
IPF.220802.BR	Electrode Bevel 80A (brazed core)	5
IPF.220802.SC	Electrode Bevel 80A (large silver core)	5
IPF.220649.SC	Electrode Bevel 130A (large silver core)	5
IPF.220662.SC	Electrode Bevel 200A (large silver core)	5
IPF.220541.SC	Electrode Bevel 260A (large silver core)	5
IPF.220571	Water tube 400A/Bevel 200-260A	1
IPF.220700	Water tube Bevel 80-200A	1
IPF.220706	HyPerformance HPRXD torch	1
IPF.220705	Quick-disconnect receptacle	1
IPF.104119	Consumables removal tool	1
IPF.028872	Torch coolant 30% PG, 5 l	1
IPF.228296	Cable Leads 10m (35ft) w/ Gas Hose 1.8m (6ft)	1
IPF.220179.NM	Swirl ring 80-130 A	1
IPF.220353.NM	Swirl ring 200 A	1
IPF.220436.NM	Swirl ring 260 A	1

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HYPERTHERM®

HYPERTHERM® / HSD130® HySpeed® Mild steel, Stainless steel 45-130A

Order number	Description	Pack
IPF.220815	Shield 60A SS	1
IPF.220814	Retaining cap 60A SS	1
IPF.220802.BR	Electrode Bevel 80A (brazed core)	5
IPF.104119	Consumables removal tool	1
IPF.028872	Torch coolant 30% PG, 5 l	1
IPF.228296	Cable Leads 10m (35ft) w/ Gas Hose 1.8m (6ft)	1
IPF.220490	Retaining cap 45-50-130A	1
IPF.220578	Retaining cap 45-50-130A	1
IPF.220525	Nozzle 45A Air	1
IPF.220492	Nozzle 130A Air	1
IPF.220530	Nozzle 45A O2	1
IPF.220489	Nozzle 130A O2	1
IPF.220532	Shield cap 45A Air/50A O2	1
IPF.220536	Shield cap 130A Air	1
IPF.220491	Shield cap 130A O2	1
IPF.220529	Swirl ring 45A Air/50A O2	1
IPF.220488	Swirl ring 130A Air/130A O2	1
IPF.220528	Electrode 45A Air/50A O2	5
IPF.220487	Electrode 130A Air/130A O2	5
IPF.220528.SC	Electrode 45A Air/50A O2 (large silver core)	5
IPF.220487.SC	Electrode 130A Air/130A O2 (large silver core)	5
IPF.020415	Electrode 100-200A N2, Ar/H	5
IPF.220521	Water tube 50-200A	1
IPF.220488.NM	Swirl ring 130 A	1
IPF.220529.NM	Swirl ring 45-130 A	1

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HYPERTHERM®

HYPERTHERM® / MAXPRO200®/HyPro2000® Mild steel, Stainless steel 45-200A

Order number	Description	Pack
IPF.220815	Shield 60A SS	1
IPF.220814	Retaining cap 60A SS	1
IPF.220802.BR	Electrode Bevel 80A (brazed core)	5
IPF.104119	Consumables removal tool	1
IPF.028872	Torch coolant 30% PG, 5 l	1
IPF.228296	Cable Leads 10m (35ft) w/ Gas Hose 1.8m (6ft)	1
IPF.120260	Shield 200A Bevel	1
IPF.120259	Nozzle 200A Bevel	1
IPF.120834	Swirl ring 200A O2 CCW	1
IPF.120258	Electrode 200A extended	5
IPF.120258.SC	Electrode 200A extended (large silver core)	5
IPF.220961	Straight torch HyPro2000	1
IPF.220532	Shield cap 45A Air/50A O2	1
IPF.220536	Shield cap 130A Air	1
IPF.220491	Shield cap 130A O2	1
IPF.420045	Shield cap 200A Air	1
IPF.220832	Shield cap 200A O2	1
IPF.420063	Shield cap hand 50A	1
IPF.220935	Retaining cap 50-130-200A	1
IPF.220936	Retaining cap Ohmic 50-130-200A	1
IPF.220529	Swirl ring 45A Air/50A O2	1
IPF.220488	Swirl ring 130A Air/130A O2	1
IPF.220834	Swirl ring 200A Air/200A O2	1
IPF.220528	Electrode 45A Air/50A O2	5
IPF.220487	Electrode 130A Air/130A O2	5
IPF.220937	Electrode 200A Air/200A O2	5
IPF.220528.SC	Electrode 45A Air/50A O2 (large silver core)	5
IPF.220487.SC	Electrode 130A Air/130A O2 (large silver core)	5
IPF.220937.SC	Electrode 200A Air/200A O2 (large silver core)	5
IPF.020415	Electrode 100-200A N2, Ar/H	5
IPF.220521	Water tube 50-200A	1
IPF.420087	Straight torch MAXPRO200	1
IPF.220942	Torch mounting sleeve	1
IPF.220943	Mounting sleeves Ø50,8x279,4	1
IPF.220488.NM	Swirl ring 130 A	1
IPF.220529.NM	Swirl ring 45-130 A	1
IPF.220834.NM	Swirl ring 200 A	1

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HYPERTHERM®

HYPERTHERM® / MAX200®/HT2000® Mild steel, Stainless steel 40-200A

Order number	Description	Pack
IPF.020688	Shield 40A	1
IPF.020448	Shield 100A	1
IPF.020424	Shield 200A	1
IPF.220239	Shield 200A HySpeed	1
IPF.120260	Shield 200A Bevel	1
IPF.020423	Retaining cap	1
IPF.120837	Retaining cap Ohmic	1
IPF.220238	Retaining cap HySpeed	1
IPF.020689	Nozzle 40A Air	1
IPF.020611	Nozzle 100A Air, N2, Ar/H	1
IPF.020608	Nozzle 200A Air, N2, Ar/H	1
IPF.020616	Nozzle 100A O2	1
IPF.020690	Nozzle 100A O2	1
IPF.020605	Nozzle 200A O2	1
IPF.220237	Nozzle 200A HySpeed	1
IPF.120259	Nozzle 200A Bevel	1
IPF.020613	Swirl ring 40A Air	1
IPF.020607	Swirl ring 100-200A Air, N2, Ar/H	1
IPF.020679	Swirl ring 200A Air	1
IPF.020617	Swirl ring 100A O2	1
IPF.020604	Swirl ring 200A O2	1
IPF.120833	Swirl ring 200A O2	1
IPF.120834	Swirl ring 200A O2 CCW	1
IPF.220236	Swirl ring 200A HySpeed	1
IPF.120547	Electrode 100A	5
IPF.120667	Electrode 40-200A	5
IPF.220021	Electrode 200A	5
IPF.220235	Electrode 200A HySpeed	5
IPF.120258	Electrode 200A extended	5
IPF.120547.SC	Electrode 100A (large silver core)	5
IPF.120667.SC	Electrode 40-200A (large silver core)	5
IPF.220021.SC	Electrode 200A (large silver core)	5
IPF.220235.SC	Electrode 200A HySpeed (large silver core)	5
IPF.120258.SC	Electrode 200A extended (large silver core)	5
IPF.120257	Water tube extended	1
IPF.020415	Electrode 100-200A N2, Ar/H	5
IPF.020607.NM	Swirl ring 100-200A	1
IPF.020963	Water tube standard	

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KJELLBERG®

KJELLBERG® / HiFocus 160i®, PerCut®160/170, PerCut®370.1

Order number	Description	Pack
IPF.11.835.201.081	Shield cap Z501	1
IPF.11.835.201.1561	Shield Z4015	5
IPF.11.835.201.1571	Shield Z4020	5
IPF.11.835.201.1551	Shield Z4022	5
IPF.11.835.201.1581	Shield Z4025	5
IPF.11.835.201.1591	Shield Z4030	5
IPF.11.835.401.1571	Shield Z4140	5
IPF.11.842.401.160	Retaining cap S3004	1
IPF.11.842.401.162	Retaining cap S3008	1
IPF.11.842.401.1621	Retaining cap S3018	1
IPF.11.842.401.1622	Retaining cap S3028	1
IPF.11.842.401.1624	Retaining cap S3048	1
IPF.11.843.021.406	Nozzle S2006X O2 25A	5
IPF.11.843.021.407	Nozzle S2007X O2 35A	5
IPF.11.843.021.408	Nozzle S2008X O2 60A	5
IPF.11.843.021.409	Nozzle S2009X O2 80A	5
IPF.11.843.021.410	Nozzle S2010X O2 90A	5
IPF.11.843.021.411	Nozzle S2011X O2 100A	5
IPF.11.843.021.412	Nozzle S2012X O2 130A	5
IPF.11.843.021.414	Nozzle S2014X O2 160A	5
IPF.11.843.021.416	Nozzle S2016X O2 160A	5
IPF.11.843.121.412	Nozzle S2112X O2 120A	5
IPF.11.843.121.414	Nozzle S2114X O2 130A	5
IPF.11.843.121.416	Nozzle S2116X O2 160A	5
IPF.11.835.221.153	Swirl ring Z101 (vespel)	1
IPF.11.835.221.154	Swirl ring Z102 (vespel)	1
IPF.11.834.321.153	Swirl ring Z111 (vespel)	1
IPF.11.835.421.303	Swirl ring Z111A (vespel)	1
IPF.11.842.411.510	Cathode S042 Ar/H2	5
IPF.11.842.511.510	Cathode S052 Ar/H2	5
IPF.11.842.401.152	Cooling tube S901 Air O2	1
IPF.11.833.101.1550	Shield V4330	1
IPF.11.833.101.155	Shield V4335	1
IPF.11.833.101.156	Shield V4340	1
IPF.11.833.101.157	Shield V4345	1
IPF.11.833.101.158	Shield V4350	1
IPF.11.833.101.159	Shield V4360	1
IPF.11.846.901.1540	Shield T4040	1

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KJELLBERG®

KJELLBERG® / HiFocus 160i®, PerCut®160/170, PerCut®370.1

Order number	Description	Pack
IPF.11.846.901.1545	Shield T4045	1
IPF.11.846.901.1550	Shield T4050	1
IPF.11.836.901.163	Retaining cap T3030	1
IPF.11.836.901.164	Retaining cap T3045	1
IPF.11.836.901.165	Retaining cap T3060	1
IPF.11.836.921.271	Protective cap T522	1
IPF.11.841.721.081	Protective cap T502	1
IPF.11.836.921.153	Swirl ring T101 (vespel)	1
IPF.11.836.921.154	Swirl ring T102 (vespel)	1
IPF.11.836.921.1542	Swirl ring T104 (vespel)	1

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KJELLBERG®

KJELLBERG® / HiFocus 440i® PerCut®450, Mild steel 20-400A

Order number	Description	Pack
IPF.11.848.201.081	Shield cap G501	1
IPF.11.848.401.081	Shield cap G521	1
IPF.11.848.201.1515	Swirl gas cap G4015	5
IPF.11.848.201.1520	Swirl gas cap G4020	5
IPF.11.848.201.1522	Swirl gas cap G4022	5
IPF.11.848.201.1525	Swirl gas cap G4025	5
IPF.11.848.201.1530	Swirl gas cap G4030	5
IPF.11.848.401.1550	Swirl gas cap G4350	5
IPF.11.848.401.1555	Swirl gas cap G4355	5
IPF.11.848.201.1604	Retaining cap G3004	1
IPF.11.848.201.1628	Retaining cap 60-200A G3028	1
IPF.11.848.401.1609	Retaining cap G3209	1
IPF.11.848.401.1619	Retaining cap G3219	1
IPF.11.848.401.1629	Retaining cap G3229	1
IPF.11.848.401.1649	Retaining cap G3249	1
IPF.11.848.221.406	Nozzle G2006Y O2 25A	5
IPF.11.848.221.407	Nozzle G2007Y O2 0,7mm 35A	5
IPF.11.848.221.408	Nozzle G2008Y O2 0,8mm 60A	5
IPF.11.848.221.410	Nozzle G2010Y O2 1,0mm 90A	5
IPF.11.848.221.412	Nozzle G2012Y O2 1,2mm 130A	5
IPF.11.848.221.414	Nozzle G2014Y O2 1,4mm 160A	5
IPF.11.848.221.416	Nozzle G2016Y O2 160A	5
IPF.11.848.421.426	Nozzle G2326Y O2 280A	5
IPF.11.848.421.430	Nozzle G2330Y O2 3,0mm 360A	5
IPF.11.848.421.431	Nozzle G2331Y O2 400A	5
IPF.11.848.221.145	Swirl ring G101 (vespel)	1
IPF.11.848.221.146	Swirl ring G102 (vespel)	1
IPF.11.848.421.145	Swirl ring G121 (vespel)	1
IPF.11.848.201.142	Cooling tube G901Y Air O2	1
IPF.11.848.401.142	Cooling tube G931Y Air O2	1
IPF.12.62320	COOLANT LIQUID, -15°C / 10l (2x 5l)	1

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KJELLBERG®

KJELLBERG® / HiFocus 440i® PerCut®451, Mild steel 20-200A, for torch version K

Order number	Description	Pack
IPF.11.852.201.081	Shield cap G502	1
IPF.11.848.201.1515	Swirl gas cap G4015	5
IPF.11.848.201.1520	Swirl gas cap G4020	5
IPF.11.848.201.1522	Swirl gas cap G4022	5
IPF.11.848.201.1525	Swirl gas cap G4025	5
IPF.11.848.201.1530	Swirl gas cap G4030	5
IPF.11.848.201.1535	Swirl gas cap G4035	5
IPF.11.848.201.1540	Swirl gas cap G4040	5
IPF.11.848.201.1604	Retaining cap G3004	1
IPF.11.848.201.1608	Retaining cap G3008	1
IPF.11.848.201.1618	Retaining cap G3018	1
IPF.11.848.201.1628	Retaining cap 60-200A G3028	1
IPF.11.848.221.145	Swirl ring G101 (vespel)	1
IPF.11.848.221.145C	Swirl ring G101C (ceramic)	1
IPF.11.848.221.146	Swirl ring G102 (vespel)	1
IPF.11.848.221.149	Swirl ring G105 (vespel)	1
IPF.11.852.201.142	Cooling tube G902Y Air O2	1
IPF.12.62320	COOLANT LIQUID, -15°C / 10l (2x 5l)	1

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KJELLBERG®

KJELLBERG® / HiFocus 440i® PerCut®451, Mild steel 20-200A, for torch version N

Order number	Description	Pack
IPF.11.852.201.081	Shield cap G502	1
IPF.11.848.201.1515	Swirl gas cap G4015	5
IPF.11.848.201.1520	Swirl gas cap G4020	5
IPF.11.848.201.1522	Swirl gas cap G4022	5
IPF.11.848.201.1525	Swirl gas cap G4025	5
IPF.11.848.201.1530	Swirl gas cap G4030	5
IPF.11.848.201.1535	Swirl gas cap G4035	5
IPF.11.848.201.1540	Swirl gas cap G4040	5
IPF.11.848.201.1604	Retaining cap G3004	1
IPF.11.848.201.1608	Retaining cap G3008	1
IPF.11.848.201.1618	Retaining cap G3018	1
IPF.11.848.201.1628	Retaining cap 60-200A G3028	1
IPF.11.848.221.145	Swirl ring G101 (vespel)	1
IPF.11.848.221.145C	Swirl ring G101C (ceramic)	1
IPF.11.848.221.146	Swirl ring G102 (vespel)	1
IPF.11.848.221.149	Swirl ring G105 (vespel)	1
IPF.11.852.201.142	Cooling tube G902Y Air O2	1
IPF.12.62320	COOLANT LIQUID, -15°C / 10l (2x 5l)	1

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KJELLBERG®

KJELLBERG® / HiFocus 440i® PerCut®451, Mild steel 20-200A, for torch version Y

Order number	Description	Pack
IPF.11.852.201.081	Shield cap G502	1
IPF.11.848.201.1515	Swirl gas cap G4015	5
IPF.11.848.201.1520	Swirl gas cap G4020	5
IPF.11.848.201.1522	Swirl gas cap G4022	5
IPF.11.848.201.1525	Swirl gas cap G4025	5
IPF.11.848.201.1530	Swirl gas cap G4030	5
IPF.11.848.201.1535	Swirl gas cap G4035	5
IPF.11.848.201.1540	Swirl gas cap G4040	5
IPF.11.848.201.1604	Retaining cap G3004	1
IPF.11.848.201.1608	Retaining cap G3008	1
IPF.11.848.201.1618	Retaining cap G3018	1
IPF.11.848.201.1628	Retaining cap 60-200A G3028	1
IPF.11.848.221.406	Nozzle G2006Y O2 25A	5
IPF.11.848.221.407	Nozzle G2007Y O2 0,7mm 35A	5
IPF.11.848.221.408	Nozzle G2008Y O2 0,8mm 60A	5
IPF.11.848.221.410	Nozzle G2010Y O2 1,0mm 90A	5
IPF.11.848.221.412	Nozzle G2012Y O2 1,2mm 130A	5
IPF.11.848.221.414	Nozzle G2014Y O2 1,4mm 160A	5
IPF.11.848.221.416	Nozzle G2016Y O2 160A	5
IPF.11.848.221.417	Nozzle G2017Y O2 200A	5
IPF.11.848.221.145	Swirl ring G101 (vespel)	1
IPF.11.848.221.145C	Swirl ring G101C (ceramic)	1
IPF.11.848.221.146	Swirl ring G102 (vespel)	1
IPF.11.848.221.149	Swirl ring G105 (vespel)	1
IPF.11.852.201.142	Cooling tube G902Y Air O2	1
IPF.12.62320	COOLANT LIQUID, -15°C / 10l (2x 5l)	1

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KJELLBERG®

KJELLBERG® / HiFocus 440i® PerCut®451, MS 240-440A, SS 60-440A, for torch version Y

Order number	Description	Pack
IPF.11.852.401.081	Shield cap G522	1
IPF.11.848.401.1535	Swirl gas cap G4335	5
IPF.11.848.401.1540	Swirl gas cap G4340	5
IPF.11.848.401.1545	Swirl gas cap G4345	5
IPF.11.848.401.1550	Swirl gas cap G4350	5
IPF.11.848.401.1555	Swirl gas cap G4355	5
IPF.11.848.401.1609	Retaining cap G3209	1
IPF.11.848.401.1619	Retaining cap G3219	1
IPF.11.848.401.1629	Retaining cap G3229	1
IPF.11.848.401.1649	Retaining cap G3249	1
IPF.11.848.421.426	Nozzle G2326Y O2 280A	5
IPF.11.848.421.430	Nozzle G2330Y O2 3,0mm 360A	5
IPF.11.848.421.431	Nozzle G2331Y O2 400A	5
IPF.11.848.421.145	Swirl ring G121 (vespel)	1
IPF.11.848.421.149	Swirl ring G125 (vespel)	1
IPF.11.848.211.510+	Cathode G042+ Ar/H2	5
IPF.11.848.211.530	Cathode G044 N2	5
IPF.11.848.311.510	Cathode G052 Ar/H2	5
IPF.11.848.411.500	Cathode G071 Ar/H2	5
IPF.11.848.401.142	Cooling tube G931Y Air O2	1

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KJELLBERG®

KJELLBERG® / Smart Focus 400®, PerCut®4000, Mild steel 35-400A

Order number	Description	Pack
IPF.11.848.221.145C	Swirl ring G101C (ceramic)	1
IPF.11.848.421.145C	Swirl ring G121C (ceramic)	1
IPF.12.62320	COOLANT LIQUID, -15°C / 10l (2x 5l)	1

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LINCOLN®

LINCOLN® / LC65/LC65M®, 40-60A

Order number	Description	Pack
IPF.W03X0893-43A	Retaining cap, shielded	1
IPF.W03X0893-50R	Gas distributor 40/50/60A	1
IPF.W03X0893-25A	Electrode 40-60A	5
IPF.W0300609R	Handle LC65/LC105	1

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LINCOLN®

LINCOLN® / LC105/LC105M®, 40-100A

Order number	Description	Pack
IPF.W0300609R	Handle LC65/LC105	1
IPF.W03X0893-66A	Retaining cap, shielded	1
IPF.W03X0893-70R	Gas distributor 40-100A	1
IPF.W03X0893-60A	Electrode 40-100A	5
IPF.W03X0893-57A	Electrode 40-100A, extended	5
IPF.W0300618R	Head torch hand. LC105	1

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LINCOLN®

LINCOLN® / LC125/LC125M®, 45-125A

Order number	Description	Pack
IPF.BK14300-15	Retaining cap 45-125A	1
IPF.BK14300-18	Front Isolator LC125/LC125M	1

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LINCOLN®

LINCOLN® / Spirit® II, FLEXCUT® 200

Order number	Description	Pack
IPF.BK277274	Shield 200A	1
IPF.BK277284	Nozzle 100A	1
IPF.BK277289	Nozzle 200A	1
IPF.BK277291	Electrode 200A	1

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THERMAL D.® / SL60-100®, 20-120A

Order number	Description	Pack
IPF.9-8251	Stand Off Cut Guide 40A	1
IPF.9-8281	Stand Off Cut Guide 60A-120A	1
IPF.9-8224	Ohmic clip automation	1
IPF.9-8259	Ohmic clip manual	1
IPF.9-8244	Shield 40A cutting drag	5
IPF.9-8235	Shield 50A-60A cutting drag	5
IPF.9-8236	Shield 70A-100A cutting drag	5
IPF.9-8258	Shield 120A cutting drag	5
IPF.9-8243	Shield 40A-120A cutting standoff	5
IPF.9-8245	Shield 40A cutting machine	5
IPF.9-8238	Shield 50A-60A cutting machine	5
IPF.9-8239	Shield 70A-100A cutting machine	5
IPF.9-8256	Shield 120A cutting machine	5
IPF.9-8241	Shield 40A-120A gouging	5
IPF.9-8218	Retaining cap 20A-120A	1
IPF.9-8237	Retaining cap 20A-120A MaximumLife	1
IPF.9-8205	Nozzle 20A drag	10
IPF.9-8206	Nozzle 30A drag	10
IPF.9-8207	Nozzle 40A drag	10
IPF.9-8252	Nozzle 60A drag	10
IPF.9-8208	Nozzle 40A cutting standoff	10
IPF.9-8209	Nozzle 50A-55A cutting standoff	10
IPF.9-8210	Nozzle 60A cutting standoff	10
IPF.9-8231	Nozzle 70A cutting standoff	10
IPF.9-8211	Nozzle 80A cutting standoff	10
IPF.9-8212	Nozzle 90A-100A cutting standoff	10
IPF.9-8233	Nozzle 120A cutting auto	10
IPF.9-8253	Nozzle 120A cutting standoff	10
IPF.9-8225	Nozzle 40A gouging "A"	10
IPF.9-8226	Nozzle 60A gouging "B"	10
IPF.9-8227	Nozzle 80A gouging "C"	10
IPF.9-8228	Nozzle 100A gouging "D"	10
IPF.9-8254	Nozzle 120A gouging "E"	10
IPF.9-8213	Start cartridge	1
IPF.9-8277	Start cartridge	1
IPF.9-8215	Electrode 20-120A	10
IPF.9-8215.SC	Electrode 20-120A (silver core)	10
IPF.9-8232	Electrode 20-120A	10

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THERMAL D.®

THERMAL D.® / SL60-100®, 20-120A

Order number	Description	Pack
IPF.9-8232.SC	Electrode 20-120A (silver core)	10
IPF.8-3486	Front O-ring red for torch	1
IPF.8-3487	Rear O-ring black for torch	1

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